

Work Order ID 165745***165745***

Page 1

Monday, August 28, 2017 12:58:18 PM

Item ID: D3183-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bearing Assembly
Start Date: 8/24/2017 Start Qty: 20.00 ***20*** Cust Item ID:
Required Date: 8/28/2017 Req'd Qty: 20.00 ***20*** Customer:

Reference:

Approvals: Process Plan: DAS 21 Date: **AUG 30 2017** Tooling: _____ Date: _____ Run Start ***NR1***
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3183	Rev C1 ✓

130

130

Small Fab

Small Fab

Small Fab

Memo

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

0.00

0.40

20x

DAS 36 9-89
17/09/05

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.40

DAS 30 9-89

20 0

SEP 07 2017

DAS 19 9-89
DAS 36 9-89
SEP 07 2017

150

150

Packaging

Packaging

Identify as per dwg & Stock Location: **Sto24**

Memo

0.00

0.20

20

DAS 6 9-89

SEP 08 2017

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Page 2

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
160									
QC	Memo	2.00							
Quality Control									

SEP 07 2017

DAS
21
9-82

Picklist Print

Monday, August 28, 2017 12:58:21 PM

Page 1

Work Order ID: 165745

165745

Parent Item: D3183-045

D3183-045

Parent Item Name: Bearing Assembly

Start Date: 8/24/2017

Required Date: 8/28/2017

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5 *D3183-5* Bearing		Manufactured	No			130	Each	24.0000	1	20		12/09/05	DAS 36 9-88
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST020				24		20			
				162966				24					
* D3183-9 *D3183-9* Cap		Manufactured	No			130	Each	38.0000	1	20		17/09/05	DAS 36 9-88
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG				5					
				143537				4					
				89492				1					
				ST020				33					
				163039				33		19			15/858 (14)